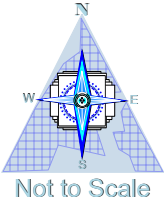
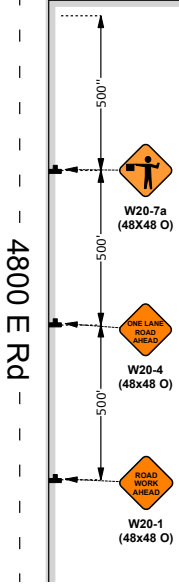
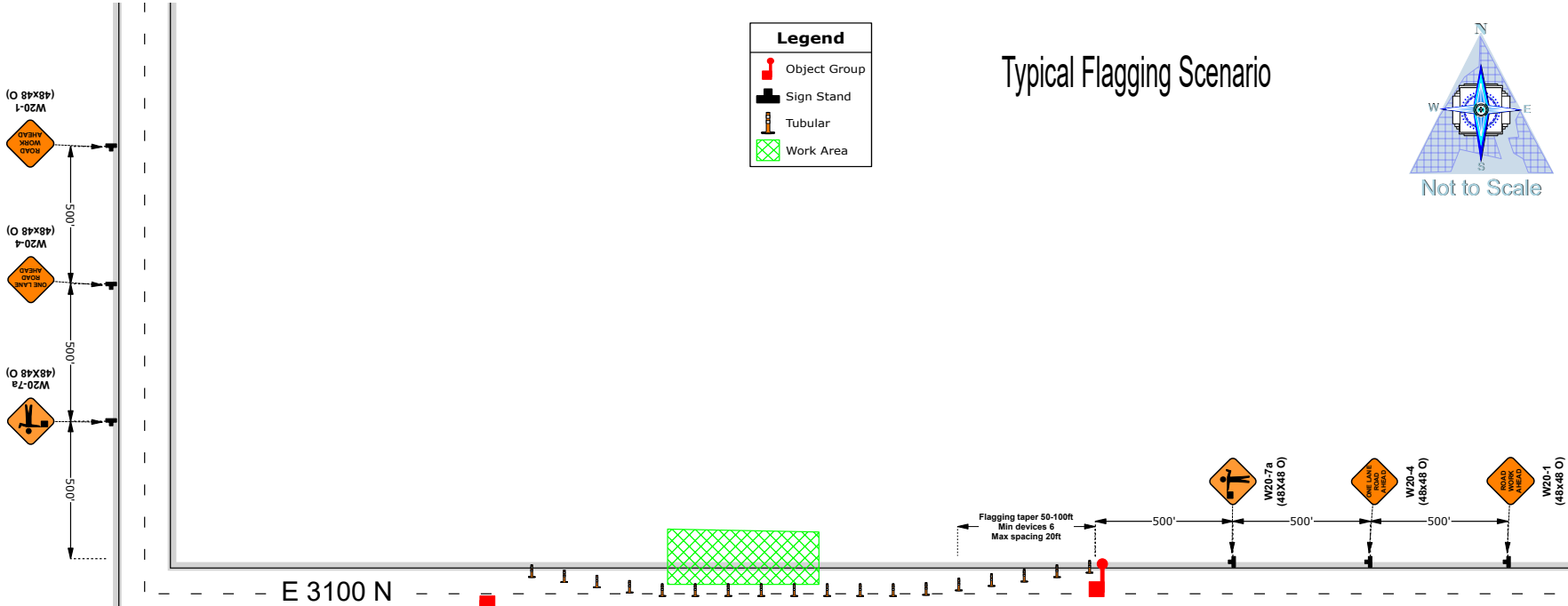


Typical Flagging Scenario



Legend

- Object Group
- Sign Stand
- Tubular
- Work Area



SPEED LIMIT	TAPER LENGTH (L) FEET	ROAD TYPE	DISTANCE BETWEEN SIGNS		
			A	B	C
40 MPH OR LESS	$L=WS^2/60$	URBAN (LOW SPEED)	100 FT	100 FT	100 FT
45 MPH OR MORE	$L=WS$	URBAN (HIGH SPEED)	350 FT	350 FT	350 FT
		RURAL	500 FT	500 FT	500 FT
		EXPRESSWAY/FREEWAY	1000 FT	1500 FT	2640 FT

L=taper length in feet
W=width of offset in feet
S=posted speed limit, or in off-peak 85th-percentile speed prior to work starting, or the anticipated operating speed in mph